

Model RMT-ED JET HOLE TYPE



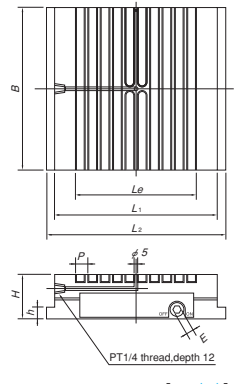
RMT-ED2525

[Application]

These chucks are designed for securing workpieces during electric discharge machining.

[Features]

- Can be used in fluid.
- With extra powerful holding, these chucks are suited to be used in applications where conventional, standard chucks cannot be used.
- A jetting hole is provided in the center for flushing and removal.
- The bottom face is made flat to allow tapping and clamping.
- Counter boring around the jet holes on the attractive face is possible.
- Improved water-tightness.

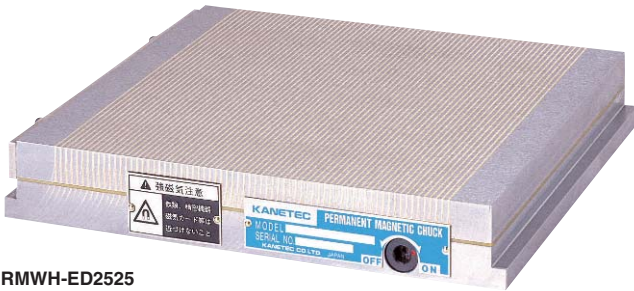


[mm (in)]

Model	Nominal Dimensions	Top Plate			Pole pitch <i>P</i>	Bottom Plate			Thickness <i>H</i>	Handle Hole <i>E</i>	Mass
		<i>B</i>	<i>L</i> ₁	<i>L</i> _e		<i>B</i>	<i>L</i> ₂	<i>h</i>			
RMT-ED2020	200 (7.87) × 200 (7.87)	200 (7.87)	200 (7.87)	149 (5.86)	15.2 (1.5+9+1.5+3.2)	200 (7.87)	220 (8.66)	15 (0.59)	55 (2.16)	Hexagon 8	16kg/35 lb
RMT-ED2525	250 (9.84) × 250 (9.84)	250 (9.84)	250 (9.84)	210 (8.26)	0.59 (0.05+0.35+0.05+0.12)	250 (9.84)	270 (10.6)			(0.31)	23kg/51 lb

※ The chucks come with a hexagonal key wrench handle. ※ An electromagnetic type (special type) is also available. Please contact us.

Model RMWH-ED EDM TYPE



RMWH-ED2525

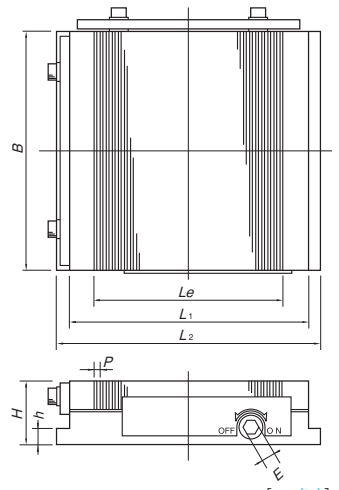
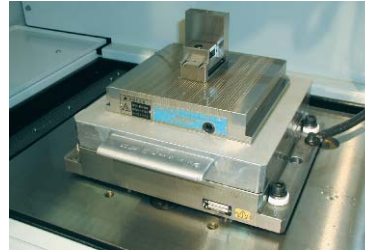
[Application]

These chucks are suitable for securing workpieces during electric discharge machining.

[Features]

- Can be used in fluid.
- The use of fine pole pitches works very well with thin and small workpieces.
- The bottom is made flat to allow tapping for clamping metal.
- Water-tightness has been improved from the standard type.

An example of usage

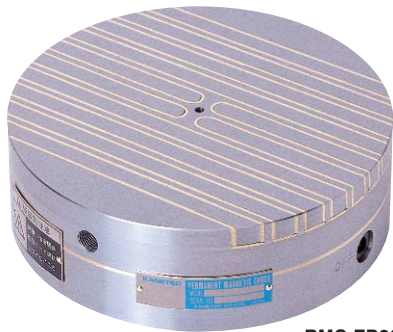


[mm (in)]

Model	Nominal Dimensions	Top Plate			Pole pitch <i>P</i>	Bottom Plate			Thickness <i>H</i>	Handle Hole <i>E</i>	Mass
		<i>B</i>	<i>L</i> ₁	<i>L</i> _e		<i>B</i>	<i>L</i> ₂	<i>h</i>			
RMWH-ED1515	150 (5.90) × 150 (5.90)	150 (5.90)	150 (5.90)	118 (4.64)	3 (1+2)	150 (5.90)	166 (6.53)	10 (0.39)	40 (1.57)	Hexagon 8	7.5kg/16 lb
RMWH-ED2020	200 (7.87) × 200 (7.87)	200 (7.87)	200 (7.87)	160 (6.29)	0.11 (0.03+0.07)	200 (7.87)	216 (8.50)			(0.31)	13kg/28 lb
RMWH-ED2525	250 (9.84) × 250 (9.84)	250 (9.84)	250 (9.84)	208 (8.18)		250 (9.84)	266 (10.4)				20kg/44 lb

※ The chucks come with a hexagonal key wrench handle.

Model RMC-ED JET HOLE AND CIRCULAR TYPE



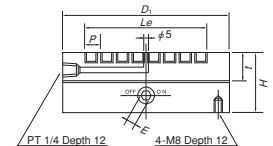
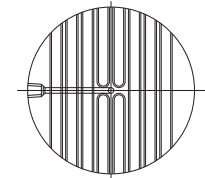
RMC-ED20

[Application]

These chucks are suitable for securing work-pieces in electro discharge machining.

[Features]

- Can be used in fluid.
- With extra powerful holding, these chucks are suited to be used in applications where conventional, standard chucks cannot be used.
- A jetting hole is provided in the center for flushing and removal.
- The bottom face is made flat to allow tapping and clamping.
- Counter boring around the jet holes on the attractive face is possible.



[mm (in)]

Model	Nominal Dimensions	Top Plate		Pole pitch <i>P</i>	Face Plate Thickness <i>t</i>	Height <i>H</i>	Handle Hole <i>E</i>	Mass
		<i>D</i> ₁	<i>L</i> _e					
RMC-ED16	160 (6.29)	160 (6.29)	118 (4.64)	15.2 (1.5+3.2+1.5+9)	29 (1.14)	60 (2.36)	Hexagon 8	8.5kg/18 lb
RMC-ED20	200 (7.87)	200 (7.87)	149 (5.86)	0.59 (0.05+0.12+0.05+0.35)			(0.31)	14kg/31 lb

※ The chucks come with a hexagonal key wrench handle.

ELECTROMAGNETIC CHUCK CONTROLLERS
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BLOCKS FOR MC
VACUUM CHUCKS
PROMELTA SYSTEM
SINE BAR CHUCKS
MAGNETIC BLOCKS
WORKING TOOLS
MEASURING TOOL HOLDERS
MAGNETIC HOLDERS
MAGNETIC TOOLS