# Introducing the long-awaited compact size

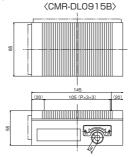
# CMR-DL0915B

These chucks are designed for grinding workpieces of materials having relatively weak magnetic property such as cemented carbide on small grinders.

### [Features]

- The ON-OFF handle takes only a 90° turn from OFF to full ON, significantly improved from the 720° (2 turns) required by other conventional chucks .
- The holding performance has been enhanced by improving the pole pitch.
- Residual magnetism has been reduced by employing a unique construction. (CMR-DI 1319B)
- Effective attractive face is larger by 30 % in comparison with our conventional model. (CMR-DL0915B)

Comparison of magnetic pole with conventional model CMR-DL13 CMR-DL091



CMR-DW1319

(CMR-DL1319B) 4-M5 thread, depth 8 132

CMR-DL0915B 85(3.34) ×145(5.70) 55(2.16) 6(3+3) 0.23(0.11+0.11) 162N 90° 4.5kg/9.92 lb compa								[111111(111/]	
6(3+3) 0.23(0.11+0.11) 90°	Model	Nominal Dimensions	Height	Pole Pitch	Holding Power*	Handle select angle	Mass	Features	
	CMR-DL0915B	85(3.34) ×145(5.70)	55 (2.16)	6(3+3) 0.23(0.11+0.11)	162N	- 90°	4.5kg/9.92 lb	compact	
	CMR-DL1319B				175N			Standard	
	CMR-DW1319	132(5.19) ×190(7.48)	(1.89)		4(2+2) 0.15(0.07+0.07)	190N	60°	9kg/19.8 lb	Fine
	CMR-DS1319			8(4+4) 0.31 (0.15+0.15)	200N	120°		Powerful	

Thickness

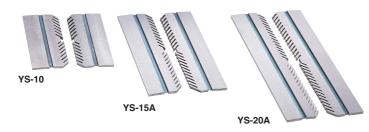
4(0.15)

CMR-DL1319B

# Related items with magnetic chuck

# Model YS WORK SUPPORTER\*

### Nonmagnetic workpiece supporter



Length

100(3.93

150 (5.90)

200 (7.87)

Dimensions

Width

45 (1.77)

### [Application]

These supporters can hold work material with weak magnetic properties, such as carbide, or materials as aluminum, brass, stainless steel, and others which cannot be held by magnetic chucks.

The part is held by strong spring force and secured to the magnetic chuck. [Features]

- Come in various lengths.
- ■These supporters are thin and can be used for relatively thin workpieces.
- One set consists of two supporters.

ſmm Mass 175g/0.39 lb×2 230g/0.51 lb×2

(in)]	

Workpiece Magnetic chuck

\*For all models, two pieces make one set.

Model

YS-10

YS-15A

YS-20A

PERMANENT CHUCK ELECTROMAGNETIC MAGNETIC CHUCKS CONTROLLERS; CHUCKS

PERMANENT ELECTROMAGNETIC CHUCKS

PROMELTA SYSTEM

SINE BAR CHUCKS

MAGNETIC BLOCKS