[mm(in)]

Model MTP MAGTAP

An example of usage

Portable, compact, magnetic drill stand.



to larger diameter taps.



[Application]

A tool designed to facilitate tapping of prepared holes in iron and steel plates, secured with strong magnetic holding by the Magtap. Available in two models: permanent magnet and electromagnet. Tapping can be done either with a manual hand turning tapper, or an electric tapper.

[Features]

Provides a stable mounting position/posture, ensured by strong holding power, for easy tapping.

MTP-6A·13A 《Manual tapping type》

- Small and light weight for easy transportation.
- ●The tap guide holder to facilitate accurate tapping in horizontal and vertical faces.
- •Wear and damage of taps can be prevented.
- The magnet used is a strong permanent magnet.

MTP-25A 《Manual turn latchet type》

- ■Tapping can be done only by operating the latchet lever.
- The magnet used is a strong electromagnet.

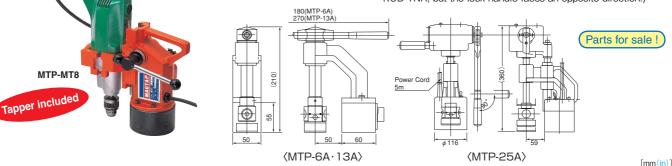
MTP-MT8 (Electric type)

The revolution can be varied steplessly according to tap sizes.

- Small and light weight for easy transportation.
- ■When removed from the mounting fixture, the tapper becomes an electric drill.

MTP-MT16 《Electric type》

- Speedy tapping can be achieved by the impact method.
- ■The back-forth and right-left adjusting mechanism is incorporated.
- ●When removed from the mounting fixture, the tapper becomes an electric drill. (The main unit is the same as Kanetec Magbore KCD-1NA, but the lock handle faces an opposite direction.)



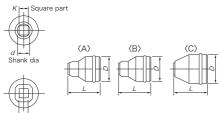
	Model	Tap Feeder	Applicable	Max. Stroke	Magnet form	Holding Power	Power Source	Power Consumption		Dimensions		Turning	Back/Forth	Mass
			Tap Range					Magnet	Tapper	Magnet	Height	Angle	Movement	IVIASS
Ī	MTP-6A	Manual	M 3(0.11)—M 6(0.23)	60(2,36)	Permanent	0.8kN(80kgf)	- Single-	-	_	50(1.96) ×60(2.36) ×55(2.16)	210(8,26)		_	2.5kg/5.51 lb
	MTP-13A		M 6(0.23)—M12(0.47)	00(2.30)	Magnet						210(8.20)			
	MTP-25A		M10(0.39)—M24(0.94)	85 (3.34)	Iviagriet	6kN (600kgf)		30W		ϕ 116(4.56) ×75(2.95)	360 (14.1)			14kg/30.8 lb
	МТР-МТ8	Motor	M 3(0.11)—M 8(0.31)	100 (3.93)	Electro	3.5kN (350kgf) 8kN (800kgf)	phase 100 VAC	34W -	285W	ϕ 104(4.09) ×60(2.36)	(440) (17.3) 240 (9.44)			9kg/19.8 lb
	MTP-MT16		M 8(0.31)—M16(0.62)	140(5.51)	Magnet				360W	ϕ 142(5.59) ×70(2.75)	(390) (15.3) 355 (13.9)	320°	30(1.18)	18kg/39.6 lb

^{*}The power cable included is 5 m long for MTP-25A and MTP-MT16 and 2 m long for MTP-MT18. *MTP-MT16 requires tap holders suitable for tap sizes, which are optionally available. (See the figures below.) *The holding power applies to SS400, 25 mm thick mill scale surface

For Model MPT-MT, use a taper hand tap or plug hand tap.

() in "Height" are the height with the electric tapper installed.

Information about tap holders for tapper UT-14Y —— Tap holder sets/major dimensions and applicable taps (Use accessories according to tap sizes)



Name	Code	Shape	Applicable Tap Size		Tap Mountina	External Dimensions			
Name	No.	Silape	Meter	Unify	d	K	S	D	L
M8 Tap holder	995308	A	M 8(0.31)	_	6.2(0.24)	5 (0.19)		36	49 (1.92)
M10 3/8 Tap holder	995280	Α .	M10(0.39)	3/8	7 (0.27)	5.5(0.21)			49(1.92)
M12 Tap holder	995283	В	M12(0.47)	_	8.5 (0.33)	6.5 (0.25)	12.7	(1.41)	50 (1.96)
*1/2 Tap holder	995281]	-	1/2	9 (0.35)	7 (0.27)			30(1.90)
M14 Tap holder	995300		M14(0.55)	_	10.5(0.41)	8 (0.31)	(0.50)	42	52 (2.04)
5/8 Tap holder	995282	С	_	5/8	12 (0.47)	9 (0.35)		(1.65)	50(0.00)
M16 Tap holder	996341		M16(0.62)	-	12.5(0.49)	10 (0.39)			56 (2.20)