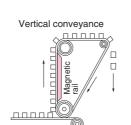
The magnetic rails are tools that are installed on the backside of belts to convey various items such as products and press scraps to assist such conveyance. These rails are used to improve the work efficiency.

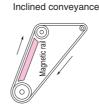
[Application]

Recommended for such operations as vertical and inclined conveyance of full cans and empty cans, conveyance of press scraps and chips, leak inspection of aerosol cans and belt conveyance in manufacturing processes.

[Features]

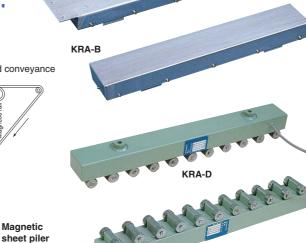
- ■Two types, permanent magnetic rails and electromagnetic rails are available according to operations.
- Easy handling of products and goods. Since no fixtures are necessary, products and goods to convey are not damaged.





Magnetic

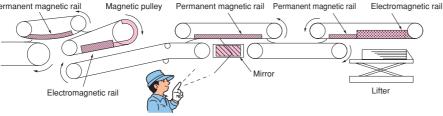
KRA-A



(Roller side)

(An example of handling thin plates)

Gate conveyor	Reverser			agnetic spection line
Permanent magnetic rail	Magnetic pulley	Permanent magnetic rail	Perma	nent magnetic rail
			$\bigcirc)$	

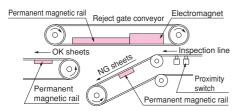


Reject gate conveyor

Sorter

[Application] Can be used in lines to accept or reject inspected sheets.

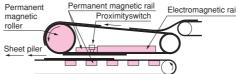
The flow of sheets can be branch. ed to two directions



Backing conveyor

Reverser

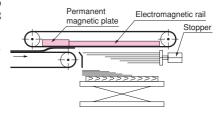
[Application] •Can be used in such operations as turning sheets or reversing the sheet flowing direction to inspect the backside of thin steel plates and to shorten the drying line in painting shops and for mating machines.



Sheet piler

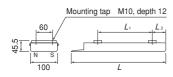
Steel sheet piler

[Application] Sheets can be piled smoothly by use of a magnetic convevor.



Permanent magnetic rail

KRA-A type permanent magnetic rail

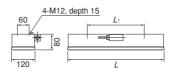


A magnetic plate is installed inside a stainless steel case. Can be easily connected to the poles of a permanent magnetic pulley. Used for elevator type magnetic conveyors.

[mm (in)]				
Model	L	L ₁	L ₂	Mass
KRA-A 500	500	300	80	9.5kg/
KHA-A 500	(19.6)	(11.8)	(3.15)	21 lb
KRA-A1000	1000	600	200	23.0kg/
KHA-A1000	(39.3)	(23.6)	(7.87)	51 lb

Electromagnetic rail

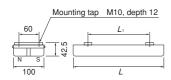
KRA-C type electromagnetic rail



Used for magnetic conveyors that receive steel plates that have been conveyed in the inverted posture by a piler. Rating: 180 VDC, continuous

				[1	nm (in)
	Model	Current	L	L ₁	Mass
	KRA-C 500	0.52A	500	300	25kg/
	KHA-C 300		(19.6)	(11.8)	55 lb
	KRA-C1000	1.01A	1000	270	50kg/
			(39.3)	(10.6) ×3	110 lb

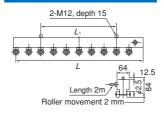
KRA-B type permanent magnetic rail



Poles of a magnet are projecting to the inside of a stainless steel case. A strong holding power via a belt. Used for magnetic conveyors that convey thin steel plates in the inverted posture.

[mm (in)]				
Model	L	L ₁	No. of Taps	Mass
KRA- 1050B	500	300		13kg/
	(19.6)	(11.8)	4	29 lb
KRA-10100B	1000	270 (10.6)	8	27kg/
	(39.3)	×3		60 lb

KRA-D type electromagnetic rail with rollers



An electromagnetic rail having rollers. Used to prevent drooping of steel plates after shearing machines.

■Rectifier RH-MW type Input 200 VAC, single-phase output 0—180 VDC 5 A/10 A

				L)	11111 (1117)
	Model	L	L ₁	No. of Taps	Mass
	KRA-D50	550	350	180 VDC,	10kg/
	KHA-D30	(21.6)	(13.7)	90W	22 lb
	KRA-D75	800	500	180 VDC,	15kg/
		(31.5)	(19.6)	148W	33 lb

MAGBORE

ENVIRONMENTAL CHIP & SLUDGE EQUIPMENT TRANSPORTERS

MAGNETIZERS AND DEMAGNETIZERS

MAGNETIC SEPARATORS

HIGH GRADE MAGNETIC SEPARATORS

MEASURING TOOLS

INSTRUMENTS SURING